

## SOLDER FLUX AGENTS

Solder tests with ELPEMER 2-pack solder resists  
of the series GL 2469 SM and SD 2469 SM  
to determine solder bath resistance and adhesion of the following fluxes:

Product name	Manufacturer
SM 2010 D	Alpha Metals
TL 33-16	Alpha Metals
RF 32-E	Alpha Metals
RF 32 LCF-M	Alpha Metals
RF 7723 2.5	Alpha Metals
RF 800	Alpha Metals
IF 2005 M	Ersa (Interflux)
PM/SF-334	Emil Otto
PF 7721 G	Alpha Metals
X33-06i	Multicore
950 E*	Litton Kester
952 S*	Litton Kester

\*Resistance of Kester 950 E and 952 S depends on the quantity of the applied fluxing agent and the coating thickness of the solder resist; pretrials are required.

## HASL FLUX AGENTS

Product name	Manufacturer
757 SG1	Alpha Metals
MEC HASL W-2356XP	MEC
Enflux 1300	Enthone OMI
HAL/LP-4	Emil Otto
Levelox GX	Erbslöh
Cimaflux FL 334	Cimatec
RX 390 RX/HT	Cobar
Doduprint 100	AMI Doduco
Doduprint 105	AMI Doduco

Most of the fluxing agents available on the market can be applied without any problems. However, we recommend corresponding pretrials in your company in order to check their suitability.

**This listing does not claim to be complete and will continuously be updated by means of regular examinations.**